

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-I+ Cities)

Group	Part Name	Job Description	OP Codes	EON	Santra / I10 / Grand I10	Getz / I20 / Xcent / Elite I20/Active	Accent / Verna / Verna(Rb) / New Verna (HC)	Creta	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	Tucson TII	SANTA Fe CMH / DMH / Terracan	
FRONT BODY PART	1 PANEL COMP-RADI-SUPPT	Cutting & Welding/ Rpl	RFRSP01W	1665	1790	2275	3735	3735	4220	4915	5455	2455	2455	6205	
	<i>Excluding the following job</i>														
		-Cover Fit Bumper	R&R		450	485	640	750	750	945	1115	1245	1275	1275	1370
		-A/C Gas	Reco & Recharg		1765	1920	2315	2485	2485	2985	3080	3420	3285	3285	3490
	2 PANEL ASSY-FNDR APRON LH	Cutting & Welding	RFFAL02W	3315	3570	4445	4590	4590	5455	7395	8200	8005	8005	8700	
	<i>Including the following job</i>														
		-Member Assy-Fit LH & Apron	Cutting & Welding												
		-Crash Pad Assy	R&R		665	710	905	1130	1130	1370	2090	2320	2090	2090	2115
	<i>Excluding the following job</i>														
		-Engine	R&R		2530	2740	3215	3105	3105	3365	3700	4110	4435	4435	5595
		-A/C Gas	Reco & Recharg		1765	1920	2315	2485	2485	2985	3080	3420	3285	3285	3490
	3 PANEL ASSY-FNDR APRON RH	Cutting & Welding	RFFAR03W	3315	3570	4445	4590	4590	5455	7395	8200	8005	8005	8700	
	<i>Including the following job</i>														
		-Member Assy-Fit RH & Apron	Cutting & Welding												
		-Crash Pad Assy	R&R		665	710	905	1130	1130	1370	2090	2320	2280	2280	2115
	<i>Excluding the following job</i>														
		-Engine	R&R		2530	2740	3215	3105	3105	3365	3700	4110	4435	4435	5595
		-A/C Gas	Reco & Recharg		1765	1920	2315	2485	2485	2985	3080	3420	3285	3285	3490
	4 PANEL ASSY-HOOD	R & R	RFH004R		350	360	395	380	380	500	615	685	615	615	870
	5 PANEL COMP-COWL	Cutting & Welding	RFCTP05W		3760	4045	4890	5155	5155	5215	5780	6410	6150	6150	5970
<i>Including the following job</i>															
	-Crash Pad Assy	R&R		665	710	905	1130	1130	1370	2090	2320	2280	2280	2115	
	-Evaporator Assy	R&R		890	945	1020	1180	1180	1250	1360	1505	1430	1430	1495	
<i>Excluding the following job</i>															
	-Engine	R&R		2530	2740	3215	3105	3105	3365	3700	4110	4435	4435	5595	
	-A/C Gas	Reco & Recharg		1765	1920	2315	2485	2485	2985	3080	3420	3285	3285	3490	
	-Glass - Windshield (Excl Cost of Sealant, Dam Glass & Moulding)	R&R		2760	2970	3475	3735	3735	4960	6150	6835	6150	6150	6205	
6 GLASS-W/SHLD (Excluding Cost of Sealant, Dam Glass, Moulding)	R&R	RFWSF06R		2760	2970	3475	3735	3735	4960	6150	6835	6150	6150	6205	
7 COVER-FR BUMPER	R&R	RFBPF07R		390	420	525	500	500	740	1085	1170	1305	1305	1370	
<i>Including the following job</i>															
	-Head Lamp Assy (Both)	R&R			235	255	250	250	295	495	555	675	675	750	
	-Bumper Rail, Radiator Grill, Bumper Mesh														
8 RADIATOR ASSY	R & R	RFRAD08R		425	360	395	440	440	500	555	615	585	585	695	
9 STRUT ASSY LH Frt	R & R	RFSLF09R		315	335	395	440	440	500	615	685	690	690	750	
10 STRUT ASSY RH Frt	R & R	RFSRF10R		315	335	395	440	440	500	615	685	690	690	750	
11 COLUMN & SHAFT ASSY-STEERING	R & R	RFSTC11R		285	300	525	500	500	605	805	890	865	865	985	
12 HEAD LAMP ASSY LH (Incl Focussing)	R & R	RFHLL12R		110	120	130	120	120	150	250	270	335	335	380	
13 HEAD LAMP ASSY RH (Incl Focussing)	R & R	RFHLR13R		110	120	130	120	120	150	250	270	335	335	380	
14 LAMP ASSY-FR FOG LH	R & R	RFLL14R		110	120	130	120	120	195	250	270	335	335	380	
15 LAMP ASSY-FR FOG RH	R & R	RFLLR15R		110	120	130	120	120	195	250	270	335	335	380	
16 CONDENSER ASSY-COOLER	R & R	RFCO16R		765	830	980	1130	1130	1250	1475	1640	1115	1115	1130	
<i>Including the job</i>															
	-Cover Fit Bumper	R&R		450	485	640	750	750	945	1115	1245				
<i>Excluding the job</i>															
	-A/C Gas	Reco & Recharg		1765	1920	2315	2485	2485	2985	3080	3420	3285	3285	3490	
17 COMPRESSOR ASSY	R & R	RFCMP17R		665	710	780	380	380	500	615	685	745	745	750	
<i>Including the job</i>															
	-Cover Fit Bumper	R&R		450	485	640									
<i>Excluding the job</i>															
	-A/C Gas	Reco & Recharg		1765	1920	2315	2485			3080	3420	3285	3285	3490	
18 MOTOR ASSY-W/SHLD WIPER	R & R	RFWPR18R		160	165	190	180	180	165	285	320	325	325	380	
19 ENGINE ASSY	R & R	RFENG19R		2530	2740	3215	3105	3105	3365	3700	4110	4435	4435	5595	
20 AC SYSTEM		RFACQ20R		1765	1920	2315	2485	2485	2985	3080	3420	3285	3285	3490	
<i>Including the job</i>															
	-Evacuate, Recharge & cost of refrigerent														
TOP	1 PANEL-ROOF	Cutting & Welding	RTROO01W	4410	4750	5915	7455	7455	8440	9850	10935	12060	12060	14900	
	<i>Including the following jobs</i>														
		-Roof Lining/Headlining	R&R		210	235	255	250	250	370	415	370	370	380	
		-Panel Assy - Tail Gate	Replace		765	830	980		985				1850	1850	2435
		-Roof Rails	Cutting & Welding												
	<i>Excluding the following jobs</i>														
	-Glass - Windshield (Fr)	R&R		2760	2970	3475	3735	3735	4960	6150	6835	6150	6150	6205	
	-Glass - Windshield (R)	R&R						4960	6150	6835					

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-I+ Cities)

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SIDE BODY PARTS	1 PANEL ASSY-FNDR RH/LH	R & R	RSFDR01R	350	360	455	615	615	750	865	960	975	975	1250
	<i>Including the following jobs</i>													
	-Garnish/Wheel guard(As applicable to spec.model)	R&R		175	190	200	250	250	250	250	270	355	355	380
	2 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSF0B02W	1665	1790	2190	2485	2485	2985	3700	4110	4680	4680	4960
	Damage at Bottom -Running Board													
	<i>Including the following jobs</i>													
	-Panel Assy (Frt Door)	R&R		665	710	780	870	870	1060	1360	1505	1850	1850	2115
	-Seat Assy (Frt)	R&R		210	235	335	320	320	440	495	555	615	615	750
	-Floor Carpet, Side Body Trim (If Reqd)	R&R												
	3 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOU03W	1435	1545	1930	2235	2235	2485	3080	3420	3450	3450	3735
	Damage at A Pillar - Upper Portion													
	<i>Excluding the job</i>													
	-HeadLining	R&R		210	235	255	250	250	250	370	415	370	370	380
	-Glass - Windshield (Exc Sealant, Dam Glass & Moulding)	R&R		2760	2970	3475	3735	3735	4960	6150	6835	6150	6150	6205
	4 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOD04W	1665	1790	2190	2485	2485	2985	3700	4110	4435	4435	6205
Damage at A Pillar - Below Frt W/Shield														
<i>Including the following jobs</i>														
-Panel Assy (Fender)	R&R		350	360	450	615	615	750	865	960	975	975	1250	
-Panel Assy (Frt Door)	R&R		665	710	780	870	870	1060	1360	1505	1850	1850	2115	
<i>Excluding the job</i>														
-Crash Pad Assy	R&R		665	710	905	1130	1130	1370	2090	2320	2335	2335	2115	
5 PANEL-RR SIDE OUTER RH/LH	Cutting & Welding	RSOTR05W	3650	3925	4380	4470	4470	4960	6150	6835	7875	7875	9940	
<i>Including the following jobs</i>														
-Lamp Assy - Rear Comb			75	80	90	85	85	115	135	150	165	165	180	
-Panel Assy - Rear Comb Lamp Hsg			615	675	780	810	810	945	1115	1245				
-Extension Assy - Qtr Outer Rr			555	585	725									
-Extension Assy side Otr. Rr (LH/RH)	Cutting & Welding												1740	
Garnish Otr. Panel RR	R&R												500	
-Seat Assy (Rr)			350	360	450	615	615	985	1235	1380	1475	1475	1495	
<i>Excluding the job</i>														
-Glass - Windshield (Exc Sealant, Dam Glass & Moulding)	R&R					3390		4960	6150	6835				
6 PANEL ASSY "B" CTR. OTR. RH/LH	Cutting & Welding	RSOTC06W										3450	3450	3735
<i>Including the job</i>														
-Seat Assy (Fr)	R & R										615	615	750	
7 PANEL ASSY- RR QUARTER INR RH/LH	Cutting & Welding	RSINR07W	2200	2370	3090	3735	3735	4470	6150	6835	6770	6770	7455	
<i>Including the job</i>														
-Seat Assy (Rr)			350	360	450	615	615	985	1235	1380	1360	1360	1495	
8 PANEL ASSY "A"- FR. INR.	Cutting & Welding	RSINF08W	1110	1190	1295	1250	1250	1495	1850	2050	1850	1850	1865	
<i>Including the job</i>														
-Reinforcement Assy, "A" Pillar	Cutting & Welding													
9 PANEL ASSY "B"- CTR. INR.	Cutting & Welding	RSINC09W										1600	1600	1865
<i>Including the job</i>														
-Reinforcement Assy, "B" Pillar	Cutting & Welding													
10 PANEL ASSY-FR DR RH/LH	R & R (Incl all parts related to Door)	RSDF01R	665	710	780	870	870	1060	1360	1505	1360	1360	1865	
<i>Including the job</i>														
-Garnish Assy													500	
11 PANEL ASSY-RR DR RH/LH	R & R (Incl all parts related to Door)	RSD01R	665	710	780	870	870	1060	1360	1505	1360	1360	1865	
<i>Including the job</i>														
-Garnish Assy											370	370	500	
12 GLASS-FR DR WINDOW LH/RH	R & R	RSGFD12R	350	360	395	380	380	440	495	555	555	555	615	
13 GLASS-RR DR WINDOW RH/LH	R & R	RSGRD13R	350	360	395	380	380	440	495	555	555	555	615	
14 GLASS-RR DR FIXED RH/LH	R & R	RSGRF14R	350	360	395	380	380	440	495	555	555	555	615	
15 MIRROR ASSY-RR VIEW O/S RH/LH	R & R	RSSVM15R	110	120	130	120	120	185	250	270	250	250	250	
INTERIOR PARTS	1 CRASH PAD ASSY-MAIN	R & R	RICPD01R	665	710	905	1130	1130	1370	2090	2320	2090	2090	2115
	2 SWITCH ASSY-MUL-FUNCTION	R & R	RISMFO2R	210	235	295	355	355	440	570	635	615	615	750
	3 SEAT ASSY-FR LH/RH	R & R	RISTF03R	210	235	335	320	320	440	495	555	615	615	750
	4 SEAT ASSY-RR (2nd Row)	R & R	RISTR04R	350	360	455	615	615	985	1235	1380	1360	1360	1495
	5 SEAT ASSY-RR (3rd Row)	R & R	RISR305R											1250
	6 FLOOR CARPET	R & R	RIFLC06R	210	235	335	380	380	615	865	960	975	975	1130
	<i>Excluding the following jobs</i>													
	-SEAT ASSY-FR LH			210	235	335	320	320	440	495	555	555	555	750
	-SEAT ASSY-FR RH			210	235	335	320	320	440	495	555	555	555	750
	-SEAT ASSY-RR			350	360	450	615	615	985	1235	1380	975	975	1495
7 Head Lining Assy	R & R	RIHLG07R	210	235	255	250	250	250	370	415	370	370	380	

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UNDERBODY & WHEELS	1	PIPE-EXHAUST FR	R & R	RUPEF01R	450	485	580	615	615	750	975	1085	975	975	985	
		PIPE-EXHAUST CTR	R & R	RUPECO2R	210	235	335	380	380	380	495	555	495	495	500	
		PIPE-TAIL W/MUFFLER	R & R	RUPER03R	85	95	110						495	495		
		4	ARM COMP-LWR LH	R & R	RULAL04R	350	380	435	500	500	500	615	685	685	685	985
			Excluding the job													
			-Wheel Alignment		485	485	640	750	750	870	975	1085	1055	1055	1130	
		5	ARM COMP-LWR RH	R & R	RULAR05R	350	380	435	500	500	500	615	685	685	685	985
			Excluding the job													
			-Wheel Alignment		485	485	640	750	750	870	975	1085	1055	1055	1130	
		6	SHAFT ASSLY. DRIVE (LH/RH)	R & R	RUDST06R	285	300	335	320	320	380	495	555	555	555	615
	7	KNUCKLE (LH/RH)	R & R	RUKNL07R	450	485	525	500	500	580	615	685	805	805	985	
		Excluding the following jobs														
		-Bearings (One side)	R & R	450	485	580	615	615	695	805	890	815	815	870		
	8	CROSSMEMBER COMP	R & R	RUCRF08R		1085	1295	1615	1615	2000	2485	2735	3190	3190		
		Excluding the following jobs														
		-Engine	R&R		2740	3215	3105	3105	3365	3700	4110	4435	4435			
		-A/C Gas	Reco & Recharg		1920	2315	2485	2485	2985	3080	3420	3285	3285			
	9	CROSSMEMBER COMP RR	R & R	RUCRR09R									4550	4550		
		Including the following jobs														
		Rr Suspension	R & R													
		Pipe Exhaust CTR	R & R													
		Pipe Exhaust Muffler	R & R													
	10	Chassis frame Complete	R & R	RUCHF10R											9885	
REAR BODY PARTS	1	PANEL -RR FLOOR	Cutting & Welding	RRFLR01W	6665	7185	9080	11295	11295	12045	13655	15155	14030	14030	14980	
		Including the following jobs														
		-Rear Seats	R&R		350	360	450	615	615	985	1235	1380	975	975	1495	
		-Floor Carpet	R&R		210	235	335	380	380	615	865	960	975	975	1130	
		-Fuel Tank	RR & Cleaing		450	485	580	870	870	870	975	1085	1055	1055	1060	
		-Rear Suspension	R&R		1215	1310	1495	1495	1495	1615	1850	2050	2210	2210	2485	
		-Rear Brake Pipes	RR & Bleeding		555	585	660	750	750	870	975	1085	1055	1055	1130	
		2	MEMBER ASSY-RR FLOOR SIDE LH / RH	Cutting & Welding	RRMFL02W	4075	4390	5405	5595	5595	6460	6625	9570	8850	8850	
		Including the following jobs														
		-Rear Seats	R&R		350	360	450	615	615	985	1235	1380				
		-Floor Carpet	R&R		210	235	335	380	380	615	865	960	975	975		
		-Rear Suspension	R&R		1215	1310	1495	1495	1495	1615	1850	2050	2210	2210		
		-Rear Brake Pipes	RR & Bleeding		555	585	660	750	750	870	975	1085	1055	1055		
		3	REAR END OTR. CROSS MEMBER	Cutting & Welding	RROCRO3W									6690	6690	7835
		Excluding the following job														
	-Cover Rr Bumper	R&R											1360	1360	1370	
	4	PANEL ASSY-BACK	Cutting & Welding	RRBPL04W	1685	1790	2190	2485	2485	3490	4915	5455				
	Excluding the job															
	-Cover Rr Bumper	R&R		350	360	525	640	640	750	1360	1505					
	5	EXTENSION ASSY-QTR OTR RR LH/RH	Cutting & Welding	RRREO05W	555	585	725						1725	1725	2000	
	6	PANEL ASSY-RR COMBI LAMP HSG LH/RH	Cutting & Welding	RRCLH06W	615	675	780	810	810	945	1115	1245				
	Including the job															
	-Rear Combination Lamp (LH/RH)	R&R											205	205	250	
	7	PANEL ASSY-TAIL GATE	Replace	RRTGT07R	765	830	980	985	985	1060	1360	1505	1850	1850	2435	
	Excluding the job															
	-Glass -Windshield (Rr)	R&R		2760	2970	3475		3735					1360	4960	4960	
	8	COVER RR BMPR	R & R	RRBPR08R	350	360	525	640	640	750	1360	1505	1360	1360	1370	
	9	GLASS-T/Gate (Cost of Seelant, Dam Glass, Moldg)	(Excluding R&R)	RRWSR09R	2760	2970	3475	3735	3735	4960	6150	6835	1360	4960	4960	
	10	SPOILER-RR	R & R	RRSPL10R	390	420	525	560	560	560	560	615	615	615	615	
	11	LAMP ASSY-RR COMBI LH	R & R	RRCL11R	75	80	95	85	85	115	135	150	150	150	180	
	12	LAMP ASSY-RR COMBI RH	R & R	RRCL12R	75	80	95	85	85	115	135	150	150	150	180	
	13	TORSION AXLE & ARM COMP	R & R	RRTAA13R	1005	1085	1545									
	Including the job															
	-Brake Cleaing & Bleeding	R&R		360	395	525										
	14	REAR SUSPENSION	R & R	RRSPR14R	1215	1310	1495	1495	1495	1615	1850	2050	2210	2210	2485	
	Excluding the job															
	-Rear Differential	R & R											1115	1115	1495	
	15	REAR BRAKE PIPES	RR & Bleeding	RRBKP15R	555	585	660	750	750	870	975	1085	1055	1055	1130	

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FRONT BODY PART	1 PANEL COMP-RADI-SUPPT	Cutting & Welding/ Rpl	RFSP01W	1635	1760	2235	3670	3670	4145	4825	5360	2415	2415	6100	
	<i>Excluding the following job</i>														
		-Cover Fit Bumper	R&R		440	475	625	740	740	930	1100	1220	1255	1255	1345
		-A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425
	2 PANEL ASSY-FNDR APRON LH	Cutting & Welding	RFFAL02W	3260	3505	4370	4510	4510	5360	7265	8060	7860	7860	8545	
	<i>Including the following job</i>														
		-Member Assy-Fit LH & Apron	Cutting & Welding												
		-Crash Pad Assy	R&R		655	700	890	1110	1110	1345	2055	2280	2055	2055	2080
	<i>Excluding the following job</i>														
		-Engine	R&R		2485	2695	3160	3050	3050	3305	3635	4040	4355	4355	5500
		-A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425
	3 PANEL ASSY-FNDR APRON RH	Cutting & Welding	RFFAR03W	3260	3505	4370	4510	4510	5360	7265	8060	7860	7860	8545	
	<i>Including the following job</i>														
		-Member Assy-Fit RH & Apron	Cutting & Welding												
		-Crash Pad Assy	R&R		655	700	890	1110	1110	1345	2055	2280	2240	2240	2080
	<i>Excluding the following job</i>														
		-Engine	R&R		2485	2695	3160	3050	3050	3305	3635	4040	4355	4355	5500
		-A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425
	4 PANEL ASSY-HOOD	R & R	RFH004R	340	355	385	375	375	485	605	670	800	800	855	
	5 PANEL COMP-COWL	Cutting & Welding	RFCTP05W	3695	3975	4805	5060	5060	5125	5680	6300	6040	6040	5885	
<i>Including the following job</i>															
	-Crash Pad Assy	R&R		655	700	890	1110	1110	1345	2055	2280	2240	2240	2080	
	-Evaporator Assy	R&R		875	930	1000	1160	1160	1225	1340	1480	1405	1405	1465	
<i>Excluding the following job</i>															
	-Engine	R&R		2485	2695	3160	3050	3050	3305	3635	4040	4355	4355	5500	
	-A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425	
	-Glass - Windshield (Excl Cost of Sealant, Dam Glass & Moulding)	R&R		2710	2920	3415	3670	3670	4870	6040	6715	6040	6040	6100	
6 GLASS-W/SHLD (Excluding Cost of Sealant, Dam Glass, Moulding)	R&R	RFWSF06R	2710	2920	3415	3670	3670	4870	6040	6715	6040	6040	6100		
7 COVER-FR BUMPER	R&R	RFBPF07R	380	415	515	495	495	730	1035	1150	1260	1260	1345		
<i>Including the following job</i>															
	-Head Lamp Assy (Both)	R&R		205	230	250	245	245	290	485	545	660	660	740	
	-Bumper Rail, Radiator Grill, Bumper Mesh														
8 RADIATOR ASSY	R & R	RFRAD08R	420	355	385	430	430	495	545	605	575	575	685		
9 STRUT ASSY LH Frt	R & R	RFSLF09R	310	330	385	430	430	495	605	670	680	680	740		
10 STRUT ASSY RH Frt	R & R	RFSRF10R	310	330	385	430	430	495	605	670	680	680	740		
11 COLUMN & SHAFT ASSY-STEERING	R & R	RFSTC11R	280	295	515	495	495	595	790	875	850	850	970		
12 HEAD LAMP ASSY LH (Incl Focussing)	R & R	RFHLL12R	105	120	130	120	120	145	245	285	330	330	375		
13 HEAD LAMP ASSY RH (Incl Focussing)	R & R	RFHLR13R	105	120	130	120	120	145	245	285	330	330	375		
14 LAMP ASSY-FR FOG LH	R & R	RFLL14R	105	120	130	120	120	190	245	285	330	330	375		
15 LAMP ASSY-FR FOG RH	R & R	RFLLR15R	105	120	130	120	120	190	245	285	330	330	375		
16 CONDENSER ASSY-COOLER	R & R	RFCO16R	750	820	965	1110	1110	1225	1450	1615	1100	1100	1110		
<i>Including the job</i>															
	-Cover Frt Bumper	R&R		440	475	625	740	740	930	1100	1220				
<i>Excluding the job</i>															
	-A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425	
17 COMPRESSOR ASSY	R & R	RFCMP17R	655	700	785	375	375	495	605	670	735	735	740		
<i>Including the job</i>															
	-Cover Frt Bumper	R&R		440	475	625									
<i>Excluding the job</i>															
	-A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425	
18 MOTOR ASSY-W/SHLD WIPER	R & R	RFWPR18R	155	160	185	180	180	160	280	315	320	320	375		
19 ENGINE ASSY	R & R	RFENG19R	2485	2695	3160	3050	3050	3305	3635	4040	4355	4355	5500		
20 AC SYSTEM		RFACG20R	1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425		
<i>Including the job</i>															
	-Evacuate, Recharge & cost of refrigerent														
TOP	1 PANEL-ROOF	Cutting & Welding	RTROO01W	4335	4665	5815	7325	7325	8295	9675	10740	11650	11650	14640	
	<i>Including the following jobs</i>														
		-Roof Lining/Headlining	R&R		205	230	250	245	245	245	365	410	365	365	375
		-Panel Assy - Tail Gate	Replace		750	820	965		970				1820	1820	2390
		-Roof Rails	Cutting & Welding												
	<i>Excluding the following jobs</i>														
	-Glass - Windshield (Frt)	R&R		2710	2920	3415	3670	3670	4870	6040	6715	6040	6040	6100	
	-Glass - Windshield (Rr)	R&R						4870	6040	6715					

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-I Cities)

Group	Part Name	Job Description	OP Codes	EON	Santro / I10 / Grand I10	Getz / I20 / Xcent / Elite I20	Accent / Verna / Verna(Rb) / New Verna (HC)	Creta	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	Tucson TI	SANTA Fe CMI / DMI / Terracan
SIDE BODY PARTS	1 PANEL ASSY-FNDR RH/LH	R & R	RSFDR01R	340	355	450	605	605	740	850	940	960	960	1225
	<i>Including the following jobs</i>													
	- Garnish/Wheel guard(As applicable to spec.model)	R/R		175	185	195	245	245	245	245	265	345	345	375
	2 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOB02W	1635	1760	2150	2440	2440	2935	3635	4040	4600	4600	4870
	Damage at Bottom -Running Board													
	<i>Including the following jobs</i>													
	- Panel Assy (Frt Door)	R/R		655	700	765	855	855	1040	1340	1480	1820	1820	2080
	- Seat Assy (Frt)	R/R		205	230	330	315	315	430	485	545	605	605	740
	- Floor Carpet, Side Body Trim (If Reqd)	R/R												
	3 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOU03W	1410	1520	1900	2195	2195	2440	3025	3360	3390	3390	3670
	Damage at A Pillar - Upper Portion													
	<i>Excluding the job</i>													
	-HeadLining	R/R		205	230	250	245	245	245	365	410	365	365	375
	- Glass - Windshield (Exc Sealant, Dam Glass & Moulding)	R/R		2710	2920	3415	3670	3670	4870	6040	6715	6040	6040	6100
	4 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOD04W	1635	1760	2150	2440	2440	2935	3635	4040	4355	4355	6100
	Damage at A Pillar - Below Frt W/Shield													
	<i>Including the following jobs</i>													
	- Panel Assy (Fender)	R/R		340	355	440	605	605	740	850	940	960	960	1225
	- Panel Assy (Frt Door)	R/R		655	700	765	855	855	1040	1340	1480	1820	1820	2080
	<i>Excluding the job</i>													
-Crash Pad Assy	R/R		655	700	890	1110	1110	1345	2055	2280	2295	2295	2080	
5 PANEL-RR SIDE OUTER RH/LH	Cutting & Welding	RSOTR05W	3585	3860	4300	4390	4390	4870	6040	6715	7740	7740	9765	
<i>Including the following jobs</i>														
-Lamp Assy - Rear Comb			75	80	90	85	85	110	135	145	160	160	180	
- Panel Assy - Rear Comb Lamp Hsg			605	660	765	795	795	930	1100	1220				
- Extension Assy - Qtr Outer Rr			545	575	710									
-Extension Assy side Otr. Rr (LH/RH)	Cutting & Welding												1710	
Garnish Otr. Panel RR	R/R												495	
- Seat Assy (Rr)			340	355	440	605	605	970	1215	1355	1450	1450	1465	
<i>Excluding the job</i>														
- Glass - Windshield (Exc Sealant, Dam Glass & Moulding)	R/R					3330		4870	6040	6715				
6 PANEL ASSY "B" CTR. OTR. RH/LH	Cutting & Welding	RSOTC06W										3390	3390	3670
<i>Including the job</i>														
- Seat Assy (Ft)	R & R										605	605	740	
7 PANEL ASSY- RR QUARTER INR RH/LH	Cutting & Welding	RSINR07W	2160	2330	3035	3670	3670	4390	6040	6715	6655	6655	7325	
<i>Including the job</i>														
- Seat Assy (Rr)			340	355	440	605	605	970	1215	1355	1340	1340	1465	
8 PANEL ASSY "A"- FR. INR.	Cutting & Welding	RSINF08W	1090	1170	1270	1225	1225	1465	1820	2015	1820	1820	1830	
<i>Including the job</i>														
- Reinforcement Assy, "A" Pillar	Cutting & Welding													
9 PANEL ASSY "B"- CTR. INR.	Cutting & Welding	RSINC09W										1575	1575	1830
<i>Including the job</i>														
- Reinforcement Assy, "B" Pillar	Cutting & Welding													
10 PANEL ASSY-FR DR RH/LH	R & R (Incl all parts related to Door)	RSDF01R	655	700	765	855	855	1040	1340	1480	1340	1340	1830	
<i>Including the job</i>														
- Garnish Assy													495	
11 PANEL ASSY-RR DR RH/LH	R & R (Incl all parts related to Door)	RSDORT1R	655	700	765	855	855	1040	1340	1480	1340	1340	1830	
<i>Including the job</i>														
- Garnish Assy											365	365	495	
12 GLASS-FR DR WINDOW LH/RH	R & R	RSDFD12R	340	355	385	375	375	430	485	545	545	545	605	
13 GLASS-RR DR WINDOW RH/LH	R & R	RSGRD13R	340	355	385	375	375	430	485	545	545	545	605	
14 GLASS-RR DR FIXED RH/LH	R & R	RSGRF14R	340	355	385	375	375	430	485	545	545	545	605	
MIRROR ASSY-RR VIEW O/S RH/LH	R & R	RSSVM15R	105	120	130	120	120	190	245	265	245	245	245	
INTERIOR PARTS	1 CRASH PAD ASSY-MAIN	R & R	RICPD01R	655	700	890	1110	1110	1345	2055	2280	2055	2055	2080
	2 SWITCH ASSY-MUL-FUNCTION	R & R	RISMFO2R	205	230	290	345	345	430	560	620	605	605	740
	3 SEAT ASSY-FR LH/RH	R & R	RISTFO3R	205	230	330	315	315	430	485	545	605	605	740
	4 SEAT ASSY-RR (2nd Row)	R & R	RISTR04R	340	355	450	605	605	970	1215	1355	1340	1340	1465
	5 SEAT ASSY-RR (3rd Row)	R & R	RISR305R											1225
	6 FLOOR CARPET	R & R	RIFLC06R	205	230	330	375	375	605	850	940	960	960	1110
	<i>Excluding the following jobs</i>													
	- SEAT ASSY-FR LH			205	230	330	315	315	430	485	545	545	545	740
	- SEAT ASSY-FR RH			205	230	330	315	315	430	485	545	545	545	740
	- SEAT ASSY-RR			340	355	440	605	605	970	1215	1355	960	960	1465
7 Head Lining Assy	R & R	RIHLG07R	205	230	250	245	245	245	365	410	365	365	375	

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-I Cities)

Group	Part Name	Job Description	OP Codes	EON	Santra / I10 / Grand I10	Getz / I20 / Xcent / Elite I20	Accent / Verna / Verna(Rb) / New Verna (HC)	Creta	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	Tucson TI	SANTA Fe CMI / DMI / Terracan		
UNDERBODY & WHEELS	1	PIPE-EXHAUST FR	R & R	RUPEF01R	440	475	570	605	605	740	960	1065	960	970		
		<i>Excluding the job</i>														
		-Wheel Alignment			440	475	625	740	740	855	960	1065	1035	1035	1110	
	2	PIPE-EXHAUST CTR	R & R	RUPEC02R	205	230	330	375	375	375	485	545	485	485	495	
	3	PIPE-TAIL W/MUFFLER	R & R	RUPER03R	85	95	105							485	485	
	4	ARM COMP-LWR LH	R & R	RULAL04R	340	355	425	495	495	495	605	670	850	850	970	
		<i>Excluding the job</i>														
	5	ARM COMP-LWR RH	R & R	RULAR05R	340	355	425	495	495	495	605	670	850	850	970	
		<i>Excluding the job</i>														
		-Wheel Alignment			440	475	625	740	740	855	960	1065	1035	1035	1110	
	6	SHAFT ASSLY. DRIVE (LH/RH)	R & R	RUDST06R	280	295	330	315	315	375	485	545	545	545	605	
	7	KNUCKLE (LH/RH)	R & R	RUKNL07R	440	475	515	495	495	550	605	670	790	790	970	
		<i>Excluding the following jobs</i>														
		-Bearings (One side)	R & R		440	475	570	605	605	685	790	875	800	800	855	
	8	CROSSMEMBER COMP	R & R	RUCRF08R		1065	1270	1585	1585	1985	2415	2690	3135	3135		
	<i>Excluding the following jobs</i>															
	-Engine	R&R			2695	3160	3050	3050	3305	3635	4040	4355	4355			
	-A/C Gas	Reco & Recharg			1885	2275	2440	2440	2935	3025	3360	3225	3225			
9	CROSSMEMBER COMP RR	R & R	RUCRR09R									4470	4470			
	<i>Including the following jobs</i>															
	Rr Suspension	R & R														
	Pipe Exhaust CTR	R & R														
	Pipe Exhaust Muffler	R & R														
10	Chassis frame Complete	R & R	RUCHF10R											9710		
REAR BODY PARTS	1	PANEL -RR FLOOR	Cutting & Welding	RRFLR01W	6545	7040	8920	1100	1100	11835	13420	14890	13780	13780	14715	
		<i>Including the following jobs</i>														
		-Rear Seats	R&R		340	355	440	605	605	970	1215	1355	960	960	1465	
		-Floor Carpet	R&R		205	230	330	375	605	850	940	960	960	960	1110	
		-Fuel Tank	RR & Cleaing		440	475	570	855	855	855	960	1065	1035	1035	1040	
		-Rear Suspension	R&R		1195	1290	1465	1465	1465	1585	1820	2015	2175	2175	2440	
		-Rear Brake Pipes	RR & Bleeding		545	575	650	740	740	855	960	1065	1035	1035	1110	
	2	MEMBER ASSY-RR FLOOR SIDE LH / RH	Cutting & Welding	RRML02W	4005	4310	5310	5500	5500	6345	8475	9400	9675	9675		
		<i>Including the following jobs</i>														
		-Rear Seats	R&R		340	355	440	605	605	970	1215	1355				
		-Floor Carpet	R&R		205	230	330	375	375	605	850	940	960	960		
		-Rear Suspension	R&R		1195	1290	1465	1465	1465	1585	1820	2015	2175	2175		
		-Rear Brake Pipes	RR & Bleeding		545	575	650	740	740	855	960	1065	1035	1035		
	3	REAR END OTR. CROSS MEMBER	Cutting & Welding	RROCRO3W										6770	6770	7700
		<i>Excluding the following job</i>														
		-Cover Rr Bumper	R&R											1340	1340	1345
	4	PANEL ASSY-BACK	Cutting & Welding	RRBPL04W	1635	1780	2150	2440	2440	3425	4825	5360				
		<i>Excluding the job</i>														
		-Cover Rr Bumper	R&R		340	355	515	625	625	740	1340	1480				
	5	EXTENSION ASSY-QTR OTR RR LH/RH	Cutting & Welding	RRREO05W	545	575	710							1695	1695	1965
	6	PANEL ASSY-RR COMBI LAMP HSG LH/RH	Cutting & Welding	RRCLH06W	605	660	765	795	795	930	1100	1220				
		<i>Including the job</i>														
		-Rear Combination Lamp (LH/RH)	R&R											200	200	245
	7	PANEL ASSY-TAIL GATE	Replace	RRTGT07R	750	820	965	970	970	1040	1340	1480	1820	1820	2390	
		<i>Excluding the job</i>														
	-Glass - Windshield (Rr)	R&R		2710	2920	3415		3670					1340	4870	4870	
8	COVER RR BMPR	R & R	RRBPR08R	340	355	515	625	625	740	1340	1480	1340	1340	1345		
9	GLASS-T/Gate (Cost of Seclant, Dam Glass, Moldg)	(Excluding R&R)	RRWSR09R	2710	2920	3415	3670	3670	4870	6040	6715	1340	4870	4870		
10	SPOILER-RR	R & R	RRSPLI0R	380	415	515	550	550	550				605	605	605	
11	LAMP ASSY-RR COMBI LH	R & R	RRCLTI1R	75	80	95	85	85	110	135	145	145	145	160		
12	LAMP ASSY-RR COMBI RH	R & R	RRLCRI2R	75	80	95	85	85	110	135	145	145	145	160		
13	TORSION AXLE & ARM COMP	R & R	RRTAA13R	985	1065	1520										
	<i>Including the job</i>															
	-Broke Cleaing & Bleeding	R&R		355	385	515										
14	REAR SUSPENSION	R & R	RRSPRI4R	1195	1290	1465	1465	1465	1585	1820	2015	2175	2175	2440		
	<i>Including the job</i>															
	-Rear Differential	R & R										1100	1100	1465		
15	REAR BRAKE PIPES	RR & Bleeding	RRBKP15R	545	575	650	740	740	855	960	1065	1035	1035	1110		

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-II Cities)

Group	Part Name	Job Description	OP Codes	EON	Santro / I10 / Grand I10	Getz / I20 / Xcent / Elite I20	Accent / Verna / Verna(Rb) / New Verna (HC)	Crata	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	Tucson TLJ	SANTA Fe CMI / DMI / Terraco
FRONT BODY PART	1 PANEL COMP-RADI-SUPPT	Cutting & Welding	RFRSP01W	1635	1760	2235	3670	3670	4145	4825	5360	2415	2415	6100
	<i>Including the following job</i>													
	- Cover Frt Bumper	R&R		440	475	625	740	740	930	1100	1220	1255	1255	1345
	- A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425
	2 PANEL ASSY-FNDR APRON LH	Cutting & Welding	RFFAL02W	3260	3505	4370	4510	4510	5360	7265	8060	7860	7860	8545
	<i>Including the following jobs</i>													
	- Member Assy-Frt LH & Apron	Cutting & Welding												
	- Crash Pad Assy	R&R		655	700	890	1110	1110	1345	2055	2280	2055	2055	2080
	<i>Excluding the following jobs</i>													
	- Engine	R&R		2485	2695	3160	3050	3050	3305	3635	4040	4355	4355	5500
	- A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425
	3 PANEL ASSY-FNDR APRON RH	Cutting & Welding	RFFAR03W	3260	3505	4370	4510	4510	5360	7265	8060	7860	7860	8545
	<i>Including the following jobs</i>													
	- Member Assy-Frt RH & Apron	Cutting & Welding												
	- Crash Pad Assy	R&R		655	700	890	1110	1110	1345	2055	2280	2240	2240	2080
	<i>Excluding the following jobs</i>													
	- Engine	R&R		2485	2695	3160	3050	3050	3305	3635	4040	4355	4355	5500
	- A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425
	4 PANEL ASSY-HOOD	R & R	RFH004R	340	355	385	375	375	495	605	670	800	800	855
	5 PANEL COMP-COWL	Cutting & Welding	RFCTP05W	3695	3975	4805	5080	5080	5125	5880	6300	6040	6040	5885
<i>Including the following jobs</i>														
- Crash Pad Assy	R&R		655	700	890	1110	1110	1345	2055	2280	2240	2240	2080	
- Evaporator Assy	R&R		875	930	1000	1160	1160	1225	1340	1480	1405	1405	1465	
<i>Excluding the following jobs</i>														
- Engine	R&R		2485	2695	3160	3050	3050	3305	3635	4040	4355	4355	5500	
- A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425	
- Glass - Windshield (Excl Cost of Sealant, Dam Glass & Moulding)	R&R		2710	2920	3415	3670	3670	4870	6040	6715	6040	6040	6100	
6 GLASS-W/SHLD (Excluding Cost of Sealant, Dam Glass, Moulding)	R&R	RFWSF06R	2710	2920	3415	3670	3670	4870	6040	6715	6040	6040	6100	
7 COVER-FR BUMPER	R&R	RFBPF07R	380	415	515	495	495	730	1035	1150	1280	1280	1345	
<i>Including the following jobs</i>														
- Head Lamp Assy (Both)	R&R		205	230	250	245	245	290	485	545	660	660	740	
- Bumper Rail, Radiator Grill, Bumper Mesh														
8 RADIATOR ASSY	R & R	RFRAD08R	420	385	385	430	430	495	545	605	575	575	685	
9 STRUT ASSY LH Frt	R & R	RFSLF09R	310	330	385	430	430	495	605	670	680	680	740	
10 STRUT ASSY RH Frt	R & R	RFSRF10R	310	330	385	430	430	495	605	670	680	680	740	
11 COLUMN & SHAFT ASSY-STEERING	R & R	RFSTCT1R	280	295	515	495	495	595	790	875	850	850	970	
12 HEAD LAMP ASSY LH (Incl Focussing)	R & R	RFHLL12R	105	120	130	120	120	145	245	265	330	330	375	
13 HEAD LAMP ASSY RH (Incl Focussing)	R & R	RFHLR13R	105	120	130	120	120	145	245	265	330	330	375	
14 LAMP ASSY-FR FOG LH	R & R	RFFLL14R	105	120	130	120	120	190	245	265	330	330	375	
15 LAMP ASSY-FR FOG RH	R & R	RFFLR15R	105	120	130	120	120	190	245	265	330	330	375	
16 CONDENSER ASSY-COOLER	R & R	RFCO16R	750	820	965	1110	1110	1225	1450	1615	1100	1100	1110	
<i>Including the job</i>														
- Cover Frt Bumper	R&R		440	475	625	740	740	930	1100	1220				
<i>Excluding the job</i>														
- A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425	
17 COMPRESSOR ASSY	R & R	RFCMP17R	655	700	765	375	375	495	605	670	735	735	740	
<i>Including the job</i>														
- Cover Frt Bumper	R&R		440	475	625									
<i>Excluding the job</i>														
- A/C Gas	Reco & Recharg		1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425	
18 MOTOR ASSY-W/SHLD WIPER	R & R	RFWPR18R	185	160	185	180	180	160	280	315	320	320	375	
19 ENGINE ASSY	R & R	RFENG19R	2485	2695	3160	3050	3050	3305	3635	4040	4355	4355	5500	
20 AC SYSTEM		RFACG20R	1735	1885	2275	2440	2440	2935	3025	3360	3225	3225	3425	
<i>Including the job</i>														
- Evacuate, Recharge & cost of refrigerant														
TOP	1 PANEL-ROOF	Cutting & Welding	RTROO1W	4335	4665	5615	7325	7325	8295	9675	10740	11850	11850	14640
	<i>Including the following jobs</i>													
	- Roof Lining/Headlining	R&R		205	230	250	245	245	245	365	410	365	365	375
	- Panel Assy - Tail Gate	Replace		750	820	965		970				1820	1820	2390
	- Roof Rails	Cutting & Welding												
	<i>Excluding the following jobs</i>													
- Glass - Windshield (Frt)	R&R		2710	2920	3415	3670	3670	4870	6040	6715	6040	6040	6100	
- Glass - Windshield (Rr)	R&R							4870	6040	6715				

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-II Cities)

Group	Part Name	Job Description	OP Codes	EON	Santra / I10 / Grand I10	Getz / I20 / Xcent / Elite I20	Accent / Verna / Verna (Rb) / New Verna (HC)	Crata	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	Tucson TL	SANTA Fe CMI / DMI / Terracan
SIDE BODY PARTS	1 PANEL ASSY-FNDR RH/LH	R & R	RSFDR01R	340	355	450	605	605	740	850	940	960	960	1225
	<i>Including the following jobs</i>													
	- Garnish/Wheel guard(As applicable to spec.model)	R&R		175	185	195	245	245	245	245	265	345	345	375
	2 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOB02W	1635	1760	2150	2440	2440	2935	3635	4040	4600	4600	4870
	Damage at Bottom -Running Board													
	<i>Including the following jobs</i>													
	- Panel Assy (Frt Door)	R&R		655	700	765	855	855	1040	1340	1480	1820	1820	2080
	- Seat Assy (Frt)	R&R		205	230	330	315	315	430	485	545	605	605	740
	- Floor Carpet, Side Body Trim (If Reqd)	R&R												
	3 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOU03W	1410	1520	1900	2195	2195	2440	3025	3360	3390	3390	3670
	Damage at A Pillar - Upper Portion													
	<i>Excluding the job</i>													
	-HeadLining	R&R		205	230	250	245	245	245	365	410	365	365	375
	- Glass - Windshield (Excl Sealant, Dam Glass & Moulding)	R&R		2710	2920	3415	3670	3670	4870	6040	6715	6040	6040	6100
	4 PANEL-FR SIDE OUTER RH/LH	Cutting & Welding	RSFOD04W	1635	1760	2150	2440	2440	2935	3635	4040	4355	4355	6100
Damage at A Pillar - Below Frt W/Shield														
<i>Including the following jobs</i>														
- Panel Assy (Fendor)	R&R		340	355	440	605	605	740	850	940	960	960	1225	
- Panel Assy (Frt Door)	R&R		655	700	765	855	855	1040	1340	1480	1820	1820	2080	
<i>Excluding the job</i>														
- Crash Pad Assy	R&R		655	700	890	1110	1110	1345	2055	2280	2295	2295	2080	
5 PANEL-RR SIDE OUTER RH/LH	Cutting & Welding	RSOTR05W	3585	3860	4300	4390	4390	4870	6040	6715	7740	7740	9765	
<i>Including the following jobs</i>														
- Lamp Assy - Rear Comb			75	80	90	85	85	110	135	145	160	160	180	
- Panel Assy - Rear Comb Lamp Hsg			605	660	765	795	795	930	1100	1220				
- Extension Assy - Qtr Outer Rr			545	575	710									
- Extension Assy side Otr. Rr (LH/RH)	Cutting & Welding												1710	
Garnish Otr. Panel RR	R&R												495	
- Seat Assy (Rr)			340	355	440	605	605	970	1215	1355	1450	1450	1465	
<i>Excluding the job</i>														
- Glass - Windshield (Excl Sealant, Dam Glass & Moulding)	R&R					3330		4870	6040	6715				
6 PANEL ASSY "B" CTR. OTR. RH/LH	Cutting & Welding/ Rpl	RSOTC06W										3390	3390	3670
<i>Including the job</i>														
- Seat Assy (Fr)	R & R											605	605	740
7 PANEL ASSY- RR QUARTER INR RH/LH	Cutting & Welding	RSINR07W	2160	2330	3035	3670	3670	4390	6040	6715	6655	6655	7325	
<i>Including the job</i>														
- Seat Assy (Rr)			340	355	440	605	605	970	1215	1355	1340	1340	1465	
8 PANEL ASSY "A"- FR. INR.	Cutting & Welding	RSINF08W	1090	1170	1270	1225	1225	1465	1820	2015	1820	1820	1830	
<i>Including the job</i>														
- Reinforcement Assy. "A" Pillar	Cutting & Welding													
9 PANEL ASSY "B"- CTR. INR.	Cutting & Welding	RSINC09W										1575	1575	1830
<i>Including the job</i>														
- Reinforcement Assy. "B" Pillar	Cutting & Welding													
10 PANEL ASSY-FR DR RH/LH	R & R (Incl all parts related to Door)	RSDOF10R	655	700	765	855	855	1040	1340	1480	1340	1340	1830	
<i>Including the job</i>														
- Garnish Assy													495	
11 PANEL ASSY-RR DR RH/LH	R & R (Incl all parts related to Door)	RSDOR11R	655	700	765	855	855	1040	1340	1480	1340	1340	1830	
<i>Including the job</i>														
- Garnish Assy												365	365	495
12 GLASS-FR DR WINDOW LH/RH	R & R	RSGFD12R	340	355	385	375	375	430	485	545	545	545	605	
13 GLASS-RR DR WINDOW RH/LH	R & R	RSGRD13R	340	355	385	375	375	430	485	545	545	545	605	
14 GLASS-RR DR FIXED RH/LH	R & R	RSGRF14R	340	385	385	375	375	430	485	545	545	545	605	
15 MIRROR ASSY-RR VIEW O/S RH/LH	R & R	RSSVM15R	105	120	130	120	120	190	245	285	245	245	245	
INTERIOR PARTS	1 CRASH PAD ASSY-MAIN	R & R	RICPD01R	655	700	890	1110	1110	1345	2055	2280	2055	2055	2080
	2 SWITCH ASSY-MUL-FUNCTION	R & R	RISMF02R	205	230	290	345	345	430	560	620	605	605	740
	3 SEAT ASSY-FR LH/RH	R & R	RISTFO3R	205	230	330	315	315	430	485	545	605	605	740
	4 SEAT ASSY-RR (2nd Row)	R & R	RISTR04R	340	355	450	605	605	970	1215	1355	1340	1340	1465
	5 SEAT ASSY-RR (3rd Row)	R & R	RISR305R											1225
	6 FLOOR CARPET	R & R	RIFLC06R	205	230	330	375	375	605	850	940	960	960	1110
	<i>Excluding the following jobs</i>													
	- SEAT ASSY-FR LH			205	230	330	315	315	430	485	545	545	545	740
- SEAT ASSY-FR RH			205	230	330	315	315	430	485	545	545	545	740	
- SEAT ASSY-RR			340	355	440	605	605	970	1215	1355	960	960	1465	
7 Head Lining Assy	R & R	RIHLG07R	205	230	250	245	245	245	365	410	365	365	375	

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-II Cities)

Group	Part Name	Job Description	OP Codes	EON	Santra / I10 / Grand I10	Getz / I20 / Xcent / Elite I20	Accent / Verna / Verna(Rb) / New Verna (HCL)	Crata	Elantra	Sonata (EF/RF)	Sonata (YF)	Tucson	Tucson TL	SANTA Fe CMI / DMI / Terracan	
UNDERBODY & WHEELS	1	PIPE-EXHAUST FR	R & R	RUPEF01R	440	475	570	605	740	960	1065	960	960	970	
	2	PIPE-EXHAUST CTR	R & R	RUPEC02R	205	230	330	375	375	485	545	485	485	495	
	3	PIPE-TAIL W/MUFFLER	R & R	RUPER03R	85	95	105					485	485		
	4	ARM COMP-LWR LH	R & R	RULAL04R	340	355	425	495	495	605	670	850	850	970	
		<i>Excluding the job</i>													
		- Wheel Alignment			440	475	625	740	740	855	960	1065	1035	1035	1110
	5	ARM COMP-LWR RH	R & R	RULAR05R	340	355	425	495	495	605	670	850	850	970	
		<i>Excluding the job</i>													
		- Wheel Alignment			440	475	625	740	740	855	960	1065	1035	1035	1110
	6	SHAFT ASSLY. DRIVE (LH/RH)	R & R	RUDST06R	280	295	330	315	315	375	485	545	545	545	605
7	KNUCKLE (LH/RH)	R & R	RUKNL07R	440	475	515	495	495	550	605	670	790	790	970	
	<i>Excluding the following jobs</i>														
	- Bearings (One side)	R & R		440	475	570	605	605	685	790	875	800	800	855	
8	CROSSMEMBER COMP	R & R	RUCRF08R		1065	1270	1585	1585	1965	2415	2690	3135	3135		
	<i>Excluding the following jobs</i>														
	- Engine	R&R		2695	3160	3050	3050	3305	3635	4040	4355	4355			
	- A/C Gas	Reco & Recharg		1885	2275	2440	2440	2935	3025	3360	3225	3225			
9	CROSSMEMBER COMP RR	R & R	RUCRR09R									4470	4470		
	<i>Including the following jobs</i>														
	Rr Suspension	R & R													
	Pipe Exhaust CTR	R & R													
	Pipe Exhaust Muffler	R & R													
10	Chassis frame Complete	R & R	RUCHFI0R											9710	
REAR BODY PARTS	1	PANEL -RR FLOOR	Cutting & Welding	RRFLR01W	6545	7040	8920	11100	11100	11835	13420	14890	13780	13780	14715
		<i>Including the following jobs</i>													
		- Rear Seats	R&R		340	355	440	605	605	970	1215	1355	960	960	1465
		- Floor Carpet	R&R		205	230	330	375	375	605	850	940	960	960	1110
		- Fuel Tank	RR & Cleaning		440	475	570	855	855	855	960	1065	1035	1035	1040
		- Rear Suspension	R&R		1195	1290	1465	1465	1465	1585	1820	2015	2175	2175	2440
		- Rear Brake Pipes	RR & Bleeding		545	575	650	740	740	855	960	1065	1035	1035	1110
	2	MEMBER ASSY-RR FLOOR SIDE LH / RH	Cutting & Welding	RRMFL02W	4005	4310	5310	5500	5500	6345	8475	9400	9675	9675	
		<i>Including the following jobs</i>													
		- Rear Seats	R&R		340	355	440	605	605	970	1215	1355			
		- Floor Carpet	R&R		205	230	330	375	375	605	850	940	960	960	
		- Rear Suspension	R&R		1195	1290	1465	1465	1465	1585	1820	2015	2175	2175	
		- Rear Brake Pipes	RR & Bleeding		545	575	650	740	740	855	960	1065	1035	1035	
	3	REAR END OTR. CROSS MEMBER	Cutting & Welding	RROCRO3W									6770	6770	7700
		<i>Excluding the following job</i>													
	- Cover Rr Bumper	R&R										1340	1340	1345	
4	PANEL ASSY-BACK	Cutting & Welding	RRBPL04W	1635	1760	2150	2440	2440	3425	4825	5380				
	<i>Excluding the job</i>														
	- Cover Rr Bumper	R&R		340	355	515	625	625	740	1340	1480				
5	EXTENSION ASSY-QTR OTR RR LH/RH	Cutting & Welding	RRREO05W	545	575	710							1695	1695	1965
6	PANEL ASSY-RR COMBI LAMP HSG LH/RH	Cutting & Welding	RRCLH06W	605	660	765	795	795	830	1100	1220				
	<i>Including the job</i>														
	- Rear Combination Lamp (LH/RH)	R&R										200	200	245	
7	PANEL ASSY-TAIL GATE	Replace	RRTGT07R	750	820	965	970	970	1040	1340	1480	1820	1820	2390	
	<i>Excluding the job</i>														
	- Glass - Windshield (Rr)	R&R		2710	2920	3415		3670				1340	4870	4870	
8	COVER RR BMPR	R & R	RRBPRO8R	340	355	515	625	625	740	1340	1480	1340	1340	1345	
9	GLASS-T/Gate (Cost of Sealer, Dam Glass, Mold)	(Excluding	R&R	RRWSR09R	2710	2920	3415	3670	3670	4870	6040	6715	1340	4870	4870
10	SPOILER-RR	R & R	RRSPL10R	380	415	515	550	550	550			605	605	605	
11	LAMP ASSY-RR COMBI LH	R & R	RRLCL11R	75	80	95	85	85	110	135	145	145	145	180	
12	LAMP ASSY-RR COMBI RH	R & R	RRLCR12R	75	80	95	85	85	110	135	145	145	145	180	
13	TORSION AXLE & ARM COMP	R & R	RRTA13R	985	1065	1520									
	<i>Including the job</i>														
	- Brake Cleaning & Bleeding	R&R		355	385	515									
14	REAR SUSPENSION	R & R	RRSPR14R	1195	1290	1465	1465	1465	1585	1820	2015	2175	2175	2440	
	<i>Including the job</i>														
	- Rear Differential	R & R									1100	1100	1465		
15	REAR BRAKE PIPES	RR & Bleeding	RRBKPI5R	545	575	650	740	740	855	960	1065	1035	1035	1110	

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-III Cities)

Group	Part Name	Job Description	OP Codes	EON	Santro / I10 / Grand I10	Getz / I20 / Xcent / Elite I20 / I20 Active	Accent / Verna / Verna(Rb) / New Verna (HC)	Creta	Elantra	Sonata (EF/RF)	Sonata (YF)	Tucson	Tucson TI
FRONT BODY PART	1 PANEL COMP-RADI-SUPPT	Cutting & Welding/ Rpi	RFSP01W	1520	1640	1990	3425	3425	3915	4560	5060	2285	2285
	Excluding the following job												
	- Cover Frt Bumper	R&R		390	430	635	685	685	870	1030	1140	1185	1185
	- A/C Gas	Reco & Recharg		1620	1740	2270	2285	2285	2760	2850	3165	3030	3030
	2 PANEL ASSY-FNDR APRON LH	Cutting & Welding	RFAL02W	3035	3270	4340	4220	4220	5060	6850	7600	7430	7430
	Including the following jobs												
	- Member Assy-Frt LH & Apron	Cutting & Welding											
	- Crash Pad Assy	R&R		615	660	880	1030	1030	1270	1955	2160	1955	1955
	Excluding the following jobs												
	- Engine	R&R		2320	2515	3135	2850	2850	3115	3425	3795	4115	4115
	- A/C Gas	Reco & Recharg		1620	1740	2270	2285	2285	2760	2850	3165	3030	3030
	3 PANEL ASSY-FNDR APRON RH	Cutting & Welding	RFAR03W	3035	3270	4340	4220	4220	5060	6850	7600	7430	7430
	Including the following jobs												
	- Member Assy-Frt RH & Apron	Cutting & Welding											
	- Crash Pad Assy	R&R		615	660	880	1030	1030	1270	1955	2160	2110	2110
	Excluding the following jobs												
	- Engine	R&R		2320	2515	3135	2850	2850	3115	3425	3795	4115	4115
	- A/C Gas	Reco & Recharg		1620	1740	2270	2285	2285	2760	2850	3165	3030	3030
	4 PANEL ASSY-HOOD	R & R	RFHO04R	295	325	380	345	345	485	575	635	755	755
	5 PANEL COMP-COWL	Cutting & Welding	RFCTP05W	3435	3705	4775	4740	4740	4825	5365	5960	5710	5710
Including the following jobs													
- Crash Pad Assy	R&R		615	660	880	1030	1030	1270	1955	2160	2110	2110	
- Evaporator Assy	R&R		810	880	1015	1100	1100	1150	1255	1395	1310	1310	
Excluding the following jobs													
- Engine	R&R		2320	2515	3135	2850	2850	3115	3425	3795	4115	4115	
- A/C Gas	Reco & Recharg		1620	1740	2270	2285	2285	2760	2850	3165	3030	3030	
- Glass - Windshield (Excl Cost of Sealant, Dam Glass & Moulding)	R&R		2525	2725	3395	3425	3425	4605	5710	6340	5710	5710	
6 GLASS-W/SHLD (Excluding Cost of Sealant, Dam Glass, Moulding)	R&R	RFWSF06R	2525	2725	3395	3425	3425	4605	5710	6340	5710	5710	
7 COVER-FR BUMPER	R&R	RFBPF07R	360	385	500	455	455	685	970	1070	1210	1210	
Including the following jobs													
- Head Lamp Assy (Both)	R&R		195	220	245	225	225	280	455	500	615	615	
- Bumper Rail, Radiator Grill, Bumper Mesh													
8 RADIATOR ASSY	R & R	RFRA08R	355	325	380	410	410	455	525	590	540	540	
9 STRUT ASSY LH Frt	R & R	RFSLF09R	280	310	380	410	410	455	575	635	625	625	
10 STRUT ASSY RH Frt	R & R	RFSRF10R	280	310	380	410	410	455	575	635	625	625	
11 COLUMN & SHAFT ASSY-STEERING	R & R	RFSTC11R	265	280	500	455	455	550	745	835	800	800	
12 HEAD LAMP ASSY LH (Incl Focussing)	R & R	RFHLL12R	95	105	120	110	110	135	225	250	315	315	
13 HEAD LAMP ASSY RH (Incl Focussing)	R & R	RFHLR13R	95	105	120	110	110	135	225	250	315	315	
14 LAMP ASSY-FR FOG LH	R & R	RFLL14R	95	105	120	110	110	185	225	250	315	315	
15 LAMP ASSY-FR FOG RH	R & R	RFRL15R	95	105	120	110	110	185	225	250	315	315	
16 CONDENSER ASSY-COOLER	R & R	RFCON16R	720	760	945	1030	1030	1150	1365	1530	1030	1030	
Including the job													
- Cover Frt Bumper	R&R		390	430	635	685	685	870	1030	1140			
Excluding the job													
- A/C Gas	Reco & Recharg		1620	1740	2270	2285	2285	2760	2850	3165	3030	3030	
17 COMPRESSOR ASSY	R & R	RFMP17R	615	660	750	345	345	455	575	635	685	685	
Including the job													
- Cover Frt Bumper	R&R		390	430	635								
Excluding the job													
- A/C Gas	Reco & Recharg		1620	1740	2270	2285	2285	2760	2850	3165	3030	3030	
18 MOTOR ASSY-W/SHLD WIPER	R & R	RFWPR18R	180	155	180	160	160	145	265	290	310	310	
19 ENGINE ASSY	R & R	RFENG19R	2320	2515	3135	2850	2850	3115	3425	3795	4115	4115	
20 AC SYSTEM		RFACG20R	1620	1740	2270	2285	2285	2760	2850	3165	3030	3030	
Including the job													
- Evacuate, Recharge & cost of refrigerant													
TOP	1 PANEL-ROOF	Cutting & Welding	RTROO01W	4045	4360	5760	6850	6850	7830	9135	10135	11190	11190
	Including the following jobs												
	- Roof Lining/Headlining	R&R		195	220	245	225	225	230	345	380	345	345
	- Panel Assy - Tail Gate	Replace		720	760	945		925				1715	1715
	- Roof Rails	Cutting & Welding											
	Excluding the following jobs												
	- Glass - Windshield (Ft)	R&R		2525	2725	3395	3425	3425	4605	5710	6340	5710	5710
- Glass - Windshield (Rr)	R&R				3395	3425		4605	5710	6340			
1 PANEL ASSY-FNDR RH/LH	R & R	RFDR01R	295	325	450	575	575	690	800	885	925	925	
Including the following jobs													
- Garnish/Wheel guard(As applicable to spec.model)	R&R		160	175	195	225	225	230	225	250	320	320	

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-III Cities)

Group	Part Name	Job Description	OP Codes	EON	Santro / I10 / Grand I10	Getz / I20 / Xcent / Elite I20 / I20 Active	Accent / Verna / Verna(Rb) / New Verna (HC)	Creta	Elantra	Sonata (EF/NP)	Sonata (YF)	Tucson	Tucson TI
UNDERBODY & WHEELS	- Wheel Alignment			390	430	635	685	685	805	925	1025	970	970
	5 ARM COMP-LWR RH	R & R	RULAR05R	295	325	430	455	455	455	575	635	800	800
	Excluding the job												
	- Wheel Alignment			390	430	635	685	685	805	925	1025	970	970
	6 SHAFT ASSLY. DRIVE (LH/RH)	R & R	RUDST06R	265	280	320	290	290	345	455	500	525	525
	7 KNUCKLE (LH/RH)	R & R	RUKNL07R	390	430	500	455	455	530	575	635	745	745
	Excluding the following jobs												
	- Bearings (One side)	R & R		390	430	570	575	575	635	745	835	755	755
	8 CROSSMEMBER COMP	R & R	RUCRF08R		985	1255	1485	1485	1835	2285	2530	2975	2975
	Excluding the following jobs												
	- Engine	R&R			2515	3135	2850	2850	3115	3425	3795	4115	4115
	- A/C Gas	Reco & Recharg			1740	2270	2285	2285	2760	2850	3165	3030	3030
	9 CROSSMEMBER COMP RR	R & R	RUCRR09R									4220	4220
	Including the following jobs												
	Rr Suspension	R & R										2055	2055
Pipe Exhaust CTR	R & R										455	455	
Pipe Exhaust Muffler	R & R										455	455	
10 Chassis frame Complete	R & R	RUCHF10R											
REAR BODY PARTS	1 PANEL -RR FLOOR	Cutting & Welding	RRFLR01W	6095	6580	8855	10380	10380	11160	12665	14050	13005	13005
	Including the following jobs												
	- Rear Seats	R&R		295	325	450	575	575	930	1140	1270	925	925
	- Floor Carpet	R&R		195	220	320	345	345	590	800	885	925	925
	- Fuel Tank	RR & Cleaning		390	430	570	800	800	805	925	1025	970	970
	- Rear Suspension	R&R		1110	1205	1445	1365	1365	1490	1715	1905	2055	2055
	- Rear Brake Pipes	RR & Bleeding		510	550	650	685	685	805	925	1025	970	970
	2 MEMBER ASSY-RR FLOOR SIDE LH / RH	Cutting & Welding	RRMFL02W	3735	4045	5270	5145	5145	5980	7990	8865	9135	9135
	Including the following jobs												
	- Rear Seats	R&R		295	325	450	575	575	930	1140	1270		
	- Floor Carpet	R&R		195	220	320	345	345	590	800	885	925	925
	- Rear Suspension	R&R		1110	1205	1445	1365	1365	1490	1715	1905	2055	2055
	- Rear Brake Pipes	RR & Bleeding		510	550	650	685	685	805	925	1025	970	970
	3 REAR END OTR. CROSS MEMBER	Cutting & Welding	RROCRO3W									6395	6395
	Excluding the following job												
	- Cover Rr Bumper	R&R										1255	1255
	4 PANEL ASSY-BACK	Cutting & Welding	RRBPLO4W	1520	1640	2145	2285	2285	3225	4560	5060		
	Excluding the job												
	- Cover Rr Bumper	R&R		295	325	500	595	595	690	1255	1395		
	5 EXTENSION ASSY-QTR OTR RR LH/RH	Cutting & Welding	RRREO05W	510	550	695						1600	1600
	6 PANEL ASSY-RR COMBI LAMP HSG LH/RH	Cutting & Welding	RRCLH06W	560	605	750	745	745	870	1030	1140		
	Including the job												
	- Rear Combination Lamp (LH/RH)	R&R										195	195
	7 PANEL ASSY-TAIL GATE	Replace	RRTGT07R	720	760	945	925	925	975	1255	1395	1715	1715
	Excluding the job												
- Glass - Windshield (Rr)	R&R		2525	2725	3395		3425				1255	4605	
8 COVER RR BMPR	R & R	RRBPRO8R	295	325	500	595	595	690	1255	1395	1255	1255	
9 GLASS-T/Gate of Seaton, Dem Glass, Moulding	(Excluding Cost)	R&R	RRWSR09R	2525	2725	3395	3425	3425	4605	5710	6340	1255	4605
10 SPOILER-RR	R & R	RRSPL10R	360	385	500	525	525	530			575	575	
11 LAMP ASSY-RR COMBI LH	R & R	RRCL11R	75	80	95	85	85	105	120	135	135	135	
12 LAMP ASSY-RR COMBI RH	R & R	RRCLR12R	75	80	95	85	85	105	120	135	135	135	
13 TORSION AXLE & ARM COMP	R & R	RRTAA13R	905	985	1805								
Including the job													
- Brake Cleaning & Bleeding	R&R		340	360	500								
14 REAR SUSPENSION	R & R	RRSPR14R	1110	1205	1445	1365	1365	1490	1715	1905	2055	2055	
Including the job													
- Rear Differential	R & R										1030	1030	
15 REAR BRAKE PIPES	RR & Bleeding	RRBKP15R	510	550	650	685	685	805	925	1025	970	970	

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-IV Cities)

Group	Part Name	Job Description	OP Codes	EON	Santro / i10 / Grand i10	Getz / i20 / Xcent / Elite i20 / i20 Active	Accent / Verna / Verna(Rb) / New Verna (HC)	Creta	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	TucsonTLI	SANTA Fe CMI / DMI Terracan	
FRONT BODY PART	1 PANEL COMP-RADI-SUPPT	Cutting & Welding/ Rpl	RFRSP01W	1405	1535	1875	3215	3215	3675	4270	4740	2330	2330	5405	
	Including the following job														
	- Cover Fit Bumper	R&R		380	425	535	645	645	815	955	1055	1140	1140	1180	
	- A/C Gas	Reco & Recharg		1500	1715	1930	2150	2150	2585	2675	2970	2845	2845	3025	
	2 PANEL ASSY-FNDR APRON LH	Cutting & Welding	RFFAL02W	2795	3210	3695	3955	3955	4740	6415	7120	6920	6920	7550	
	Including the following jobs														
	- Member Assy-Fit LH & Apron	Cutting & Welding													
	- Crash Pad Assy	R&R		565	645	750	955	955	1180	1825	2010	1805	1805	1835	
	Excluding the following jobs														
	- Engine	R&R		2150	2460	2675	2675	2675	2915	3215	3565	4350	4350	4850	
	- A/C Gas	Reco & Recharg		1500	1715	1930	2150	2150	2585	2675	2970	2845	2845	3025	
	3 PANEL ASSY-FNDR APRON RH	Cutting & Welding	RFFAR03W	2795	3210	3695	3955	3955	4740	6415	7120	6920	6920	7550	
	Including the following jobs														
	- Member Assy-Fit RH & Apron	Cutting & Welding													
	- Crash Pad Assy	R&R		565	645	750	955	955	1180	1825	2010	1805	1805	1835	
	Excluding the following jobs														
	- Engine	R&R		2150	2460	2675	2675	2675	2915	3215	3565	4350	4350	4850	
	- A/C Gas	Reco & Recharg		1500	1715	1930	2150	2150	2585	2675	2970	2845	2845	3025	
	4 PANEL ASSY-HOOD	R & R	RFH004R	275	320	320	320	320	435	535	595	710	710	755	
	5 PANEL COMP-COWL	Cutting & Welding	RFCTP05W	3180	3635	4065	4435	4435	4530	5015	5565	5365	5365	5175	
	Including the following jobs														
	- Crash Pad Assy	R&R		565	645	750	955	955	1180	1825	2010	1805	1805	1835	
	- Evaporator Assy	R&R		755	860	855	1025	1025	1080	1160	1300	1250	1250	1290	
	Excluding the following jobs														
- Engine	R&R		2150	2460	2675	2675	2675	2915	3215	3565	4400	4400	4850		
- A/C Gas	Reco & Recharg		1500	1715	1930	2150	2150	2585	2675	2970	2845	2845	3025		
- Glass - Windshield (Excl Cost of Sealant, Dam Glass & Moulding)	R&R		2340	2665	2880	3215	3215	4305	5365	5940	5365	5365	5405		
6 GLASS-W/W/SHLD (Including Cost of Sealant, Dam Glass, Moulding)	R&R	RFWSF06R	2340	2665	2880	3215	3215	4305	5365	5940	5365	5365	5405		
7 COVER-FR BUMPER	R&R	RFBPF07R	330	370	435	435	435	645	910	1015	1140	1140	1180		
Including the following jobs															
- Head Lamp Assy (Both)	R&R		190	220	210	210	210	255	435	480	585	585	650		
- Bumper Roll, Radiator Grill, Bumper Mesh															
8 RADIATOR ASSY	R & R	RFRAD08R	330	320	320	385	385	435	480	535	500	500	590		
9 STRUT ASSY LH FRT	R & R	RFSLF09R	260	305	320	385	385	435	535	595	590	590	650		
10 STRUT ASSY RH FRT	R & R	RFSRF10R	260	305	320	385	385	435	535	595	590	590	650		
11 COLUMN & SHAFT ASSY-STEERING	R & R	RFSTC11R	235	265	435	435	435	530	695	765	755	755	860		
12 HEAD LAMP ASSY LH (Incl Focussing)	R & R	RFHLL12R	90	100	105	105	105	120	210	240	295	295	320		
13 HEAD LAMP ASSY RH (Incl Focussing)	R & R	RFHLR13R	90	100	105	105	105	120	210	240	295	295	320		
14 LAMP ASSY-FR FOG LH	R & R	RFLL14R	90	100	105	105	105	165	210	240	295	295	320		
15 LAMP ASSY-FR FOG RH	R & R	RFLLR15R	90	100	105	105	105	165	210	240	295	295	320		
16 CONDENSER ASSY-COOLER	R & R	RFCON16R	655	750	800	955	955	1080	1280	1420	955	955	960		
Including the job															
- Cover Fit Bumper	R&R		380	425	535	645	645	815	955	1055					
Excluding the job															
- A/C Gas	Reco & Recharg		1500	1715	1930	2150	2150	2585	2675	2970	2845	2845	3025		
17 COMPRESSOR ASSY	R & R	RFCMP17R	585	645	645	320	320	435	535	595	645	645	650		
Including the job															
- Cover Fit Bumper	R&R		380	425	535										
Excluding the job															
- A/C Gas	Reco & Recharg		1500	1715	1930	2150	2150	2585	2675	2970	2845	2845	3025		
18 MOTOR ASSY-W/SHLD WIPER	R & R	RFWPR18R	130	150	150	150	150	130	250	275	320	320	320		
19 ENGINE ASSY	R & R	RFENG19R	2150	2460	2675	2675	2675	2915	3215	3565	4400	4400	4850		
20 AC SYSTEM	R & R	RFACG20R	1500	1715	1930	2150	2150	2585	2675	2970	2845	2845	3025		
Including the job															
- Evacuate, Recharge & cost of refrigerant															
TOP	1 PANEL-ROOF	Cutting & Welding	RTROO01W	3725	4265	4915	6415	6415	7335	8550	9485	11755	11755	12925	
	Including the following jobs														
	- Roof Lining/Headlining	R&R		190	220	210	210	210	210	320	360	335	335	320	
	- Panel Assy - Tail Gate	Replace		655	750	800		855				1635	1635	2095	
	- Roof Rails	Cutting & Welding													
	Excluding the following jobs														
- Glass - Windshield (Frt)	R&R		2340	2665	2880	3215	3215	4305	5365	5940	5365	5365	5405		
- Glass - Windshield (Rr)	R&R					3215		4305	5365	5940					
1 PANEL ASSY-FNDR RH/LH	R & R	RFSDR01R	275	320	365	535	535	650	750	830	855	855	1080		
Including the following jobs															
- Garnish/Wheel guard(As applicable to spec.model)	R&R		140	165	165	210	210	210	210	240	300	300	320		

Labour Charges for Removing, Refitting, Cutting & Welding for Body Repair Jobs (Group-IV Cities)

Group	Part Name	Job Description	OP Codes	EON	Santro / RIO / Grand iO	Getz / i20 / Xcent / Elite i20 / i20 Active	Accent / Verna / Verna(Rb) / New Verna (HC)	Creta	Elantra	Sonata (EF/NF)	Sonata (YF)	Tucson	TucsonTLI	SANTA Fe CMI / DMI /Terracan	
UNDERBODY & WHEELS	- Wheel Alignment			380	425	535	645	645	755	855	955	910	910	960	
	5 ARM COMP-LWR RH	R & R	RULAR05R	275	320	365	435	435	435	535	595	755	755	860	
	Excluding the job														
	- Wheel Alignment			380	425	535	645	645	755	855	955	910	910	960	
	6 SHAFT ASSLY. DRIVE (LH/RH)	R & R	RUDST06R	235	265	265	265	265	320	435	480	480	480	545	
	7 KNUCKLE (LH/RH)	R & R	RUKNL07R	380	425	435	435	435	490	535	595	695	695	860	
	Excluding the following jobs														
	- Bearings (One side)	R & R		380	425	480	535	535	590	695	765	710	710	755	
	8 CROSSMEMBER COMP	R & R	RUCRF08R		950	1060	1385	1385	1735	2150	2385	2765	2765		
	Excluding the following jobs														
- Engine	R&R		2460	2675	2675	2675	2675	2915	3215	3565	4350	4350			
- A/C Gas	Reco & Recharg		1715	1930	2150	2150	2585	2675	2970	2845	2845				
9 CROSSMEMBER COMP RR	R & R	RUCRR09R										3985	3985		
Including the following jobs															
Rr Suspension	R & R											1930	1930		
Pipe Exhaust CTR	R & R											435	435		
Pipe Exhaust Muffler	R & R											435	435		
10 Chassis frame Complete	R & R	RUCHFI0R												8560	
REAR BODY PARTS	1 PANEL -RR FLOOR	Cutting & Welding	RRFLR01W	5650	6455	7540	9725	9725	10455	11660	13155	12185	12185	12985	
	Including the following jobs														
	- Rear Seats	R&R		275	320	385	535	535	860	1060	1180	855	855	1290	
	- Floor Carpet	R&R		190	220	265	320	320	545	750	830	855	855	960	
	- Fuel Tank	RR & Cleaning		380	425	480	750	750	755	855	955	910	910	915	
	- Rear Suspension	R&R		1015	1170	1240	1280	1280	1405	1600	1775	1930	1930	2160	
	- Rear Brake Pipes	RR & Bleeding		465	535	560	645	645	755	855	955	910	910	960	
	2 MEMBER ASSY-RR FLOOR SIDE LH / RH	Cutting & Welding	RRMFL02W	3450	3955	4485	4810	4810	5615	7480	8300	8550	8550		
	Including the following jobs														
	- Rear Seats	R&R		275	320	385	535	535	860	1060	1180				
	- Floor Carpet	R&R		190	220	265	320	320	545	750	830	855	855		
	- Rear Suspension	R&R		1015	1170	1240	1280	1280	1405	1600	1775	1930	1930		
	- Rear Brake Pipes	RR & Bleeding		465	535	560	645	645	755	855	955	910	910		
	3 REAR END OTR. CROSS MEMBER	Cutting & Welding	RROCR03W										5985	5985	6785
	Excluding the following job														
	- Cover Rr Bumper	R&R											1140	1140	1180
	4 PANEL ASSY-BACK	Cutting & Welding	RRBPL04W	1405	1600	1825	2150	2150	3025	4270	4740				
	Excluding the job														
	- Cover Rr Bumper	R&R		275	320	435	560	560	650	1160	1300				
	5 EXTENSION ASSY-QTR OTR RR LH/RH	Cutting & Welding	RRR005W	465	535	585							1635	1635	1735
	6 PANEL ASSY-RR COMBI LAMP HSG LH/	Cutting & Welding	RRCLH06W	505	585	645	695	695	815	955	1055				
	Including the job														
	- Rear Combination Lamp (LH/RH)	R&R													210
	7 PANEL ASSY-TAIL GATE	Replace	RRTG07R	655	750	800	855	855	915	1160	1300	1635	1635	2095	
	Excluding the job														
- Glass - Windshield (Rr)	R&R		2340	2665	2880			4305				4305	1160	4305	
8 COVER RR BMPR	R & R	RRBPR08R	275	320	435	560	560	650	1160	1300	1140	1140	1180		
9 GLASS-1700R (Excluding Cost of Sealant, Dam Glass, Mounting)	R&R	RRWSR09R	2340	2865	2880	3215	3215	4305	5365	5940	4305	1160	4305		
10 SPOILER-RR	R & R	RRSPL10R	330	370	435	480	480	490				530	530	545	
11 LAMP ASSY-RR COMBI LH	R & R	RRCLL11R	70	90	85	85	85	100	110	120	120	120	120	150	
12 LAMP ASSY-RR COMBI RH	R & R	RRCLR12R	70	90	85	85	85	100	110	120	120	120	120	150	
13 TORSION AXLE & ARM COMP	R & R	RRTAA13R	830	950	1280										
Including the job															
- Brake Cleaning & Bleeding	R&R		305	355	435										
14 REAR SUSPENSION	R & R	RRSPR14R	1015	1170	1240	1280	1280	1405	1600	1775	1930	1930	2160		
Including the job															
- Rear Differential	R & R											1015	1015	1290	
15 REAR BRAKE PIPES	RR & Bleeding	RRBKP15R	465	535	560	645	645	755	855	955	910	910	960		